

VTC 100 GT



倒立式车磨中心

think

VERTICAL



优点

- 1 一台机床完成所有硬质切削:CBN磨削、硬车和刮削
- 2 集成式上下料:埃马克刀塔大大降低了自动化及外围设备成本。毛坯件和成品件存储装置也集成在机床内

轴类件的倒立式车磨中心 – VTC 100 GT

轴类件的全面解决方案
VTC 100 GT 机床在硬车削和磨削时可确保快速的工艺流程:用刀塔进行全部车削加工,然后在第2个工位上进行磨削加工。也就是说,VTC 100 GT 机床可通过一次装夹完成对圆柱形轴承座、轴肩和开槽的加工。显著降低了分次装夹时产生的径跳误差。



VTC 100 GT

- 3 可实现轴类件的复合硬质加工,消除了装夹引起的误差
- 4 立式结构,落屑向下,非常理想
- 5 结构紧凑的立式设计,空间需求更小
- 6 机床可接近性佳,操作方便,保证了极短的装备和换装时间



技术参数

卡盘最大直径	mm inch	160 6.5
工件最大直径	mm inch	100 4
工件最大长度	mm inch	400 16
主轴鼻端 - 顶尖套筒之间的间距	mm inch	747.5 29.5
X轴行程	mm inch	340 13.5
Z轴行程	mm inch	660 26
主轴		
» 额定功率 40 % / 100 %	kW hp	17 / 11.5 23 / 15
» 扭矩 40 % / 100 %	Nm ft-lb	70 / 48 52 / 35
» 最大转速	1/min	6,000
刀塔	数量 (1 x 夹持器)	12
砂轮最大直径	mm inch	500 20
砂轮最大宽度	mm inch	80 3
动力刀具转速	1/min	12,000
动力刀具扭矩 30 % / 100 %	Nm ft-lb	30 / 16 22 / 12



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技术参数如有变化恕不另行通知！

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