

PM 2 / PMD 2

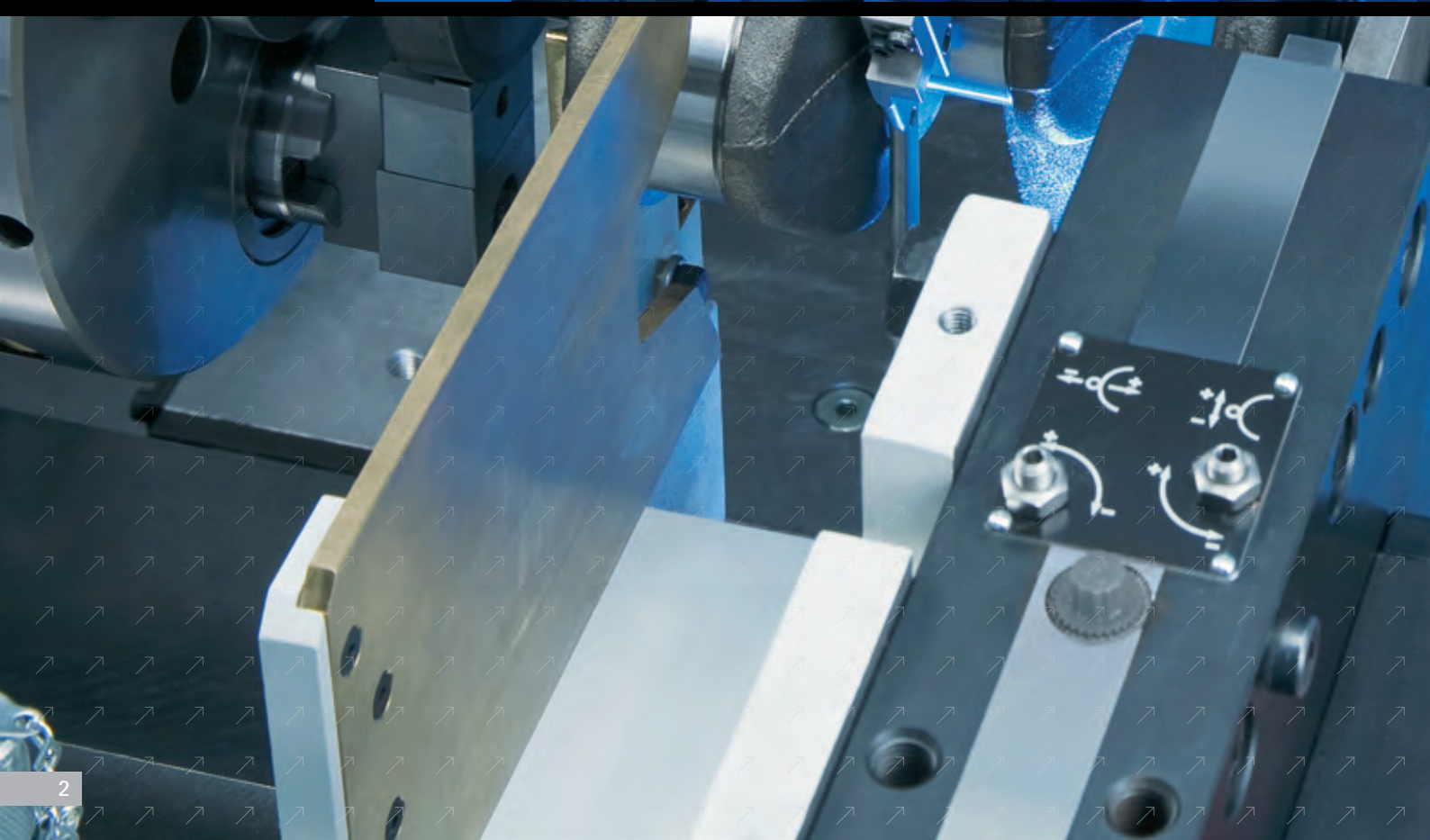


曲轴磨床

PM 2 / PMD 2 型曲轴磨床可加工的曲轴最大长度达700 mm。该机床采用了尖端磨削工艺，精度高、可靠性强、性能优越。是曲轴现代化生产的理想设备。

- + PM 2 型磨床配置有一个磨削主轴
- + PMD 2 型磨床配置有两个磨削主轴

PM 2 / PMD 2





PM 2 / PMD 2 型磨床的优点

- + 配置了在线直径测量系统, 保证最高的尺寸精度
- + 可在机床上进行圆度检查
- + X轴配置了直线电机, 并采用静压导轨
- + 工件通过电主轴直接驱动
- + 通过液压式卡盘自动夹紧工件
- + 配置自动及自定心的中心架
- + 通过配置的液压驱动测头可快速角向定位
- + 采用CBN砂轮

POWER

工件加工性价比优异

该磨床的磨头功率为30kW, 配有直接驱动的头架、一个尾架, X轴配置了直线电机。除了可采用乳化液加工外, 它也可采用磨削油加工。通过先进的随动磨削技术可一次装夹加工主轴颈和连杆轴颈。

PM 2 / PMD 2

可选配置:

- + 电子测量系统用于轴向/角向定位
- + 配置B轴作为附加的磨削主轴 / 磨削砂轮



技术参数

工件

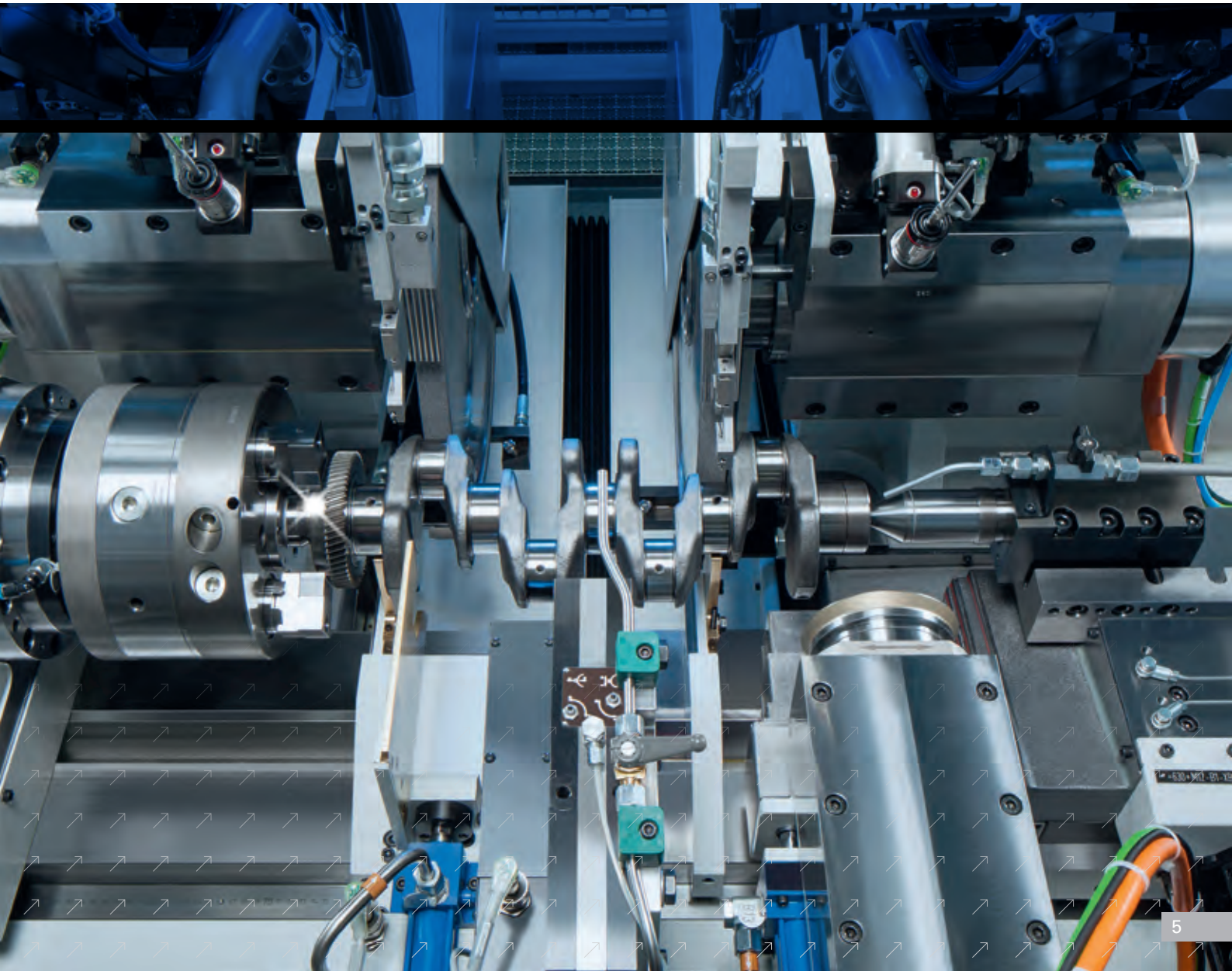
» 磨削长度 / 工件长度	700 mm	27.5 inch
» 工件重量	50 kg	110 lbs
» 最大回转直径	200 mm	8 inch
» X / Z轴的快进速度	30 / 30 m/min	1,181 / 1,181 ipm

砂轮

» 砂轮直径	550 mm	21.5 inch
» 主轴功率	30 (40) kW	40 (54) hp
» 最大线速度	125 (200) m/s	410 (656) ft/s
» X轴	静压导轨和直线电机	

控制系统

西门子SINUMERIK 840 D solution line



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