

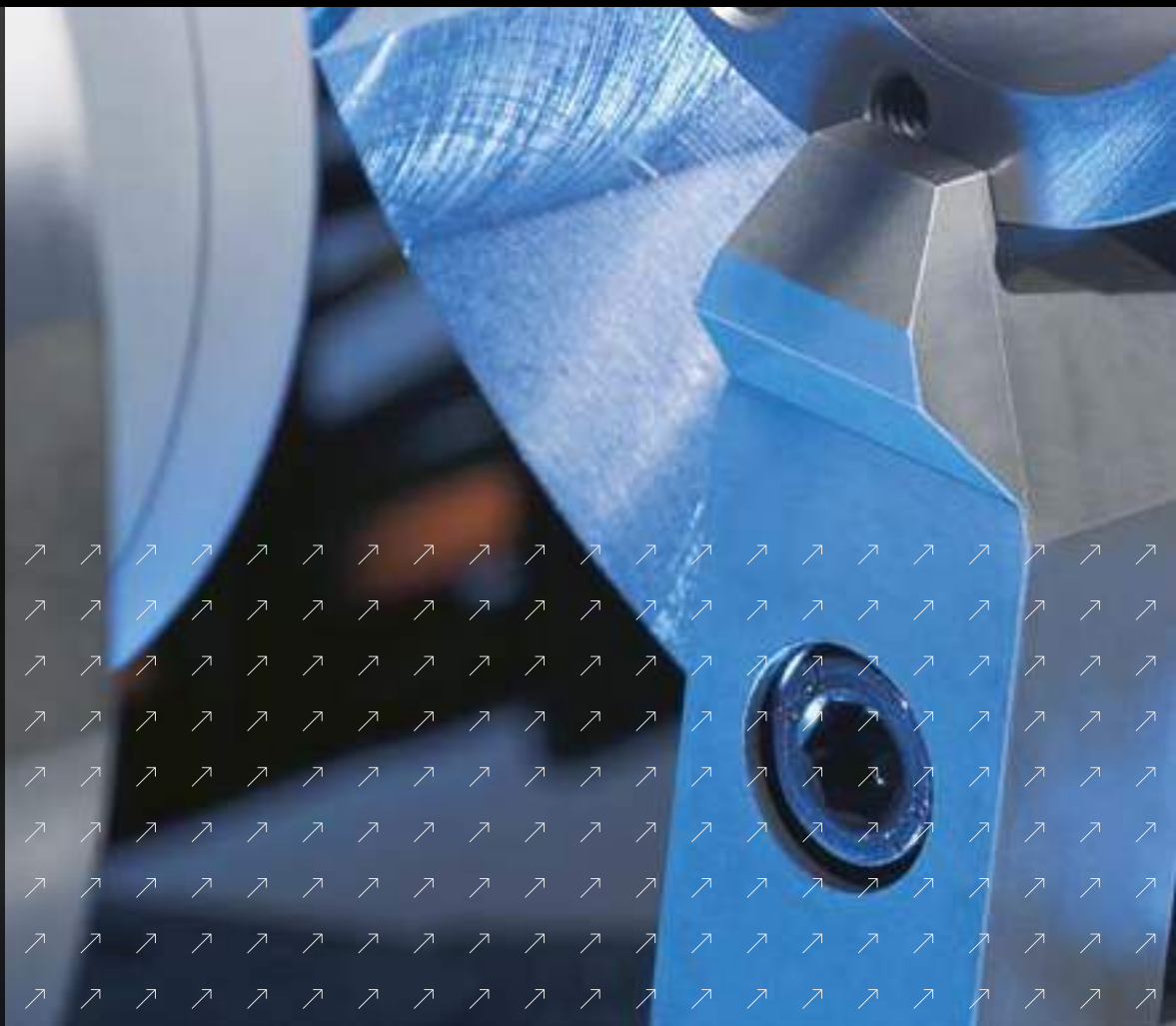
凸轮磨床
SK 204

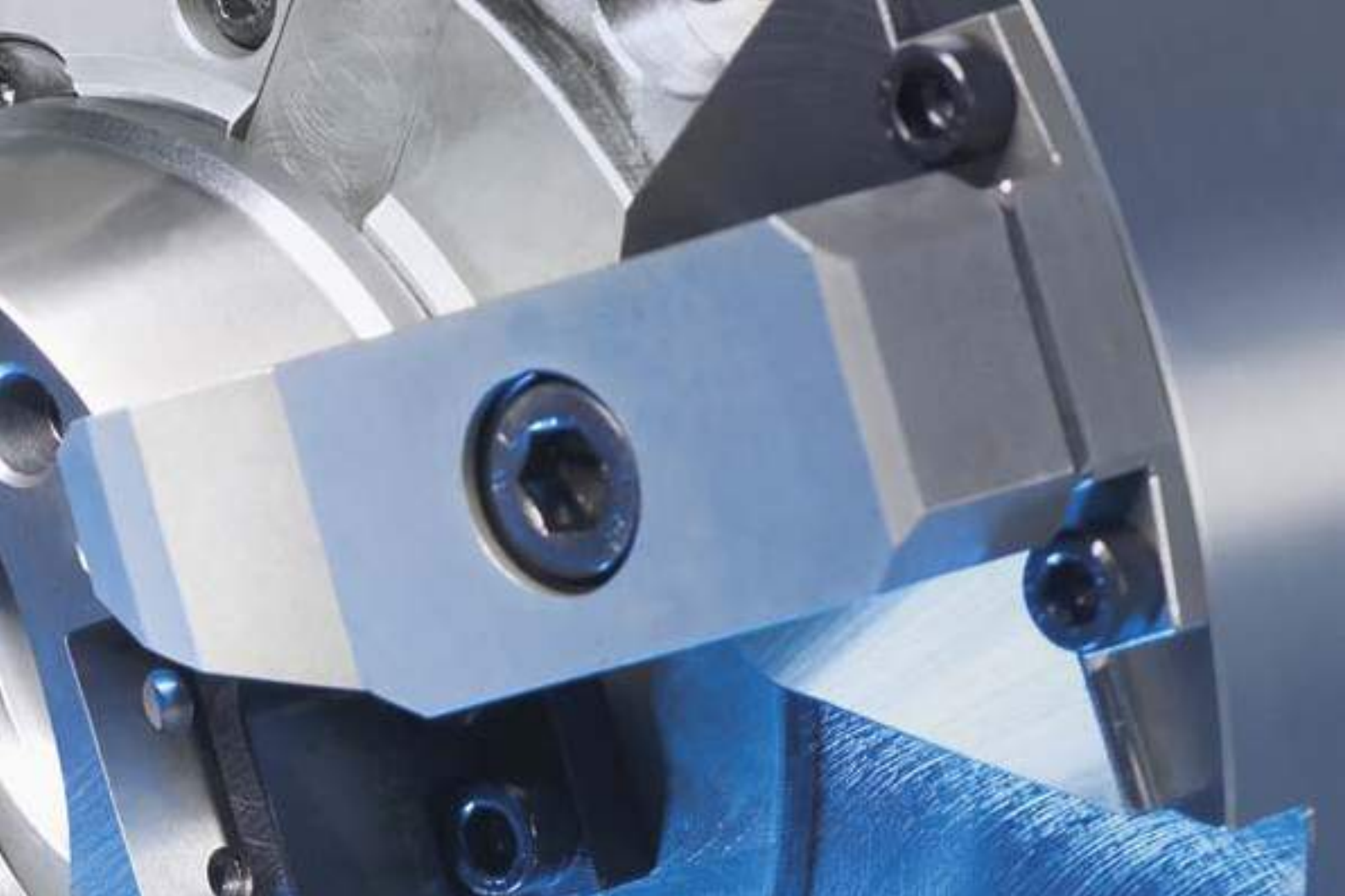


SK 204模块化机床系统用于磨削曲面轮廓。该机床提供从单件到大批量生产的内外凸轮解决方案。

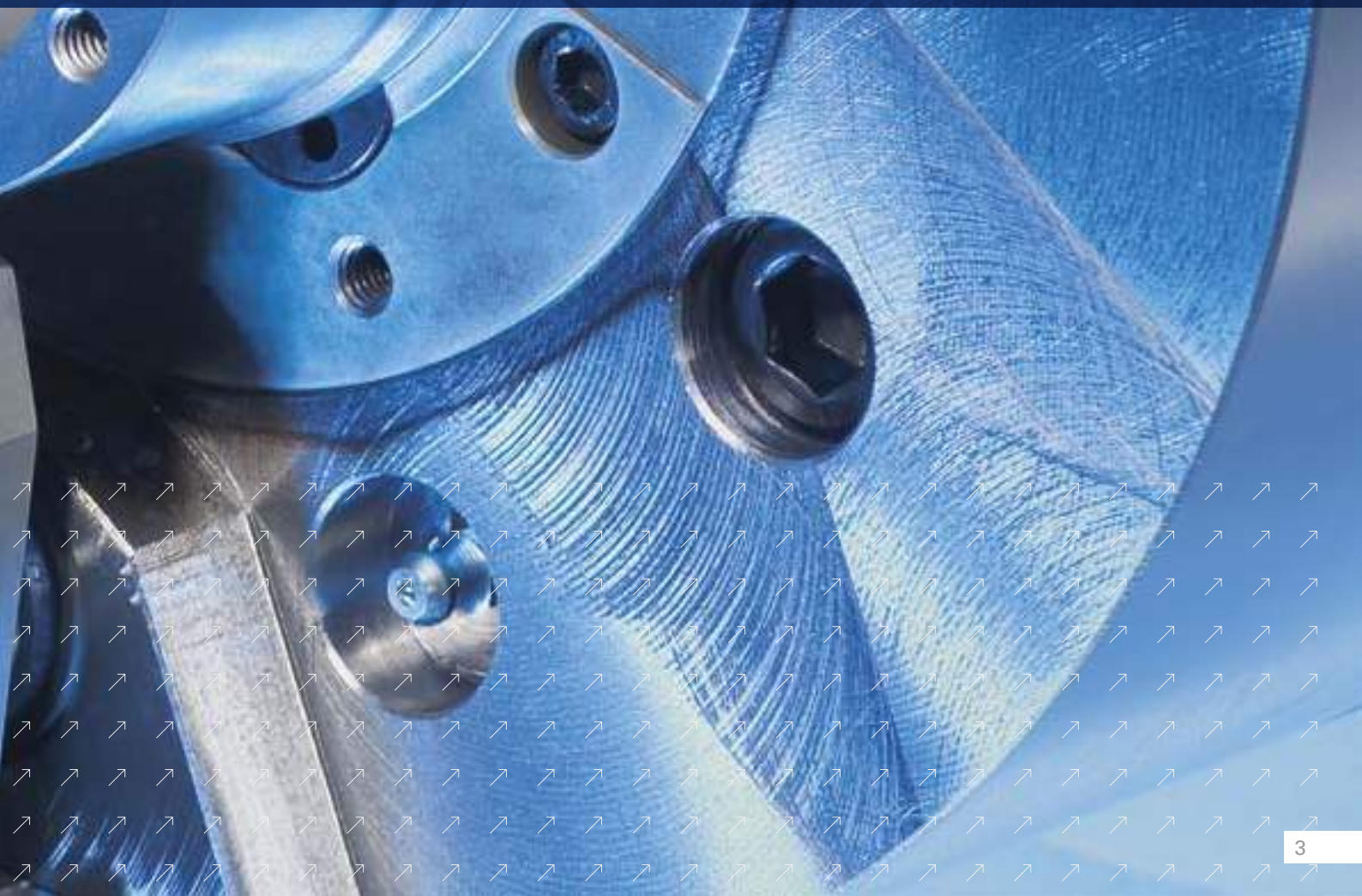


S K 2 0 4





凸轮磨床





S K 2 0 4

高性能磨削内外凸轮轮廓





通过模块化机床系统SK 204，可根据不同的生产任务对设备进行不同的配置。这台设备可以实现所有现代的磨削技术，为用户提供量身定制的生产方案。本机床可以为内磨和/或外磨加工配置一个、两个或多个不同规格的砂轮轴。

这些组合模块中包括用于CBN和刚玉砂轮的修整、磨削和修整时的切入识别及工装夹具。

可以通过带有龙门架式或带有机械手的上下料装置进行工件的上下料。

另外节能环保的冷却液净化装置和油雾抽吸装置也属于供货范围。

最终目的是加工出高质量的工件



SK 204 磨床的加工区域
磨削径向凸轮

SK 204

SK 204 磨床的加工区域
带有修整主轴的头架



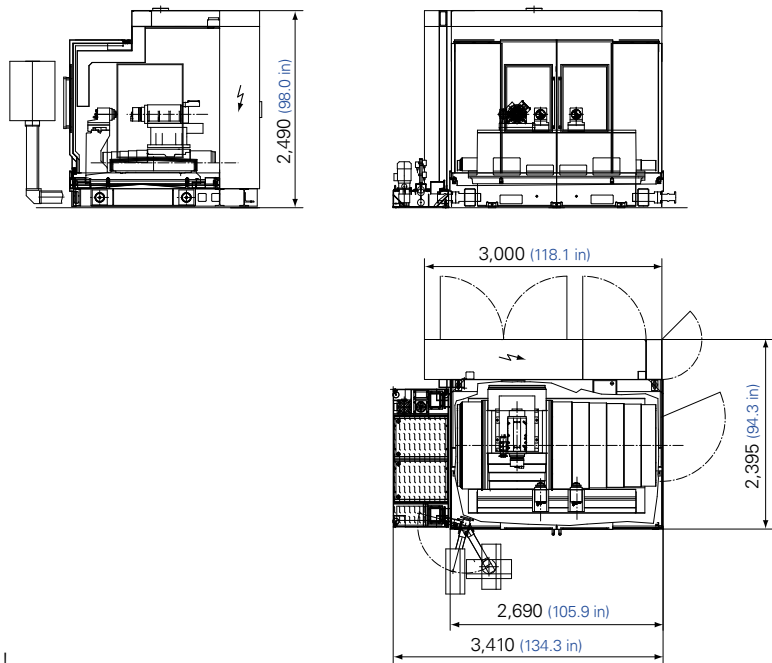
凸轮磨床SK 204 的典型应用范围包括叶片泵和柴油喷射泵凸轮环的粗磨和精磨，以及磨削内外多边形轮廓。凭借C轴和X轴的插补运动、Z轴的轴向砂轮往复振荡，金刚石修整轮对粗精磨砂轮的修整等等，所有这些工艺可以带来出色的磨削精度。

技术规格

加工范围		SK 204	
工件最大直径	mm in	250 9.8	
最大工件长度	mm in	100 3.9	
砂轮			
最大砂轮直径-Ø	mm in	250 9.8	
可用范围			
X轴行程	mm in	1,000 39.4	
Z轴行程	mm in	360 14.2	
X轴和Z轴运行速度	m/min ipm	30 / 30 1,181 / 1,181	
带电动主轴的工件头架			
扭矩	Nm ft-lb	95 70	
转速范围	rpm	1 – 1,000	
刀柄	KK	5	
尺寸和重量			
长度	mm in	3,410 134.3	
宽度	mm in	2,400 94.5	
高度	mm in	2,490 98.0	
重量	大约 kg approx. lb	11,000 24,251	

安装图 曲轴磨床SK 204

尺寸单位：mm



技术规格如有变化恕不另行通知！

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